

## Environmental Protection Agency

## § 86.1332-90

(ii) Inlet depression and exhaust backpressure shall be set with the engine operating at rated speed and wide open throttle, except for the case of inlet depression for naturally aspirated engines, which shall be set at maximum engine speed and nominal zero load (high idle).

(iii) The location at which the inlet depression and exhaust backpressure is measured shall be specified by the manufacturer.

(iv) The settings shall take place during the final mode of the preconditioning prior to determining the maximum torque curve.

(2)(i) The temperature of the inlet fuel to the engine shall not exceed 110 °F (or 130 °F during the first 10 seconds of the hot start test).

(ii) The pressure of the inlet fuel and the point at which it is measured shall be specified by the manufacturer.

(g) Pre-test engine measurements (e.g., governed petroleum-fueled or methanol-fueled diesel engine high idle speed, petroleum-fueled or methanol-fueled diesel engine fuel flows, etc.), pre-test engine performance checks (e.g., verification of actual rated rpm,

etc.) and pre-test system calibrations (e.g., inlet and exhaust restrictions, etc.) shall be made prior to generation of the maximum torque curve. This can be done during engine preconditioning, or at the manufacturer's convenience subject to the requirements of good engineering practice.

[54 FR 14597, Apr. 11, 1989, as amended at 60 FR 34374, June 30, 1995; 62 FR 47131, Sept. 5, 1997]

### § 86.1332-90 Engine mapping procedures.

(a) Mount test engine on the engine dynamometer.

(b) Determine minimum mapping speed. The minimum speed is defined as the warm engine curb idle rpm.

(c) Determine maximum mapping speed per the following methodologies. (Note paragraph (d)(1) below.)

(1) *Otto-cycle engines.* (i) For ungoverned engines using the transient operating cycle set forth in paragraph (f)(1) of appendix I to this part, the maximum mapping speed shall be no less than that calculated from the following equation:

$$\text{Maximum speed} = \text{curb idle rpm} + \frac{105 (\text{measured rated rpm} - \text{curb idle rpm})}{100}$$

or when a 3.0 percent drop in maximum horsepower occurs, whichever of the two is greater

(ii) For ungoverned engines using the transient operating cycle set forth in

paragraph (f)(3) of appendix I to this part, the maximum mapping shall be no less than that calculated from the following equation:

$$\text{Maximum speed} = \text{curb idle rpm} + \frac{115 (\text{measured rated rpm} - \text{curb idle rpm})}{100}$$

or when a 3.0 percent drop in maximum horsepower occurs, whichever of the two is greater

(iii) For governed engines the maximum mapped speed shall be no less than either that speed at which the wide-open throttle torque drops off to

zero, or the maximum speed as calculated for ungoverned engines (paragraph (c)(1)(i) of this section)

(2) *Diesel engines.* (i) For ungoverned engines, the maximum mapping speed shall be no less than that calculated from the following equation:

$$\text{Maximum speed} = \text{curb idle rpm} + \frac{113 (\text{measured rated rpm} - \text{curb idle rpm})}{100}$$

or when a 3.0 drop in horsepower occurs, whichever of the two is greater

(ii) For governed engines, the maximum mapping speed shall be no less than either that speed at which wide-open throttle torque drops off to zero, or the maximum speed as calculated for ungoverned engines (paragraph (c)(2)(i) of this section).

(d) Perform an engine power map.

(1) During engine preparation or warm-up, the engine may be operated such that a preliminary estimate of measured rated rpm can be made.

(2) *Otto-cycle engines.* (i) For a cold engine, start the engine and operate at zero load in accordance with the manufacturer's start-up and warm-up procedures for 1 minute  $\pm$ 30 seconds.

(ii) Operate the engine at a torque equivalent to  $10 \pm 3$  percent of the most recent determination of maximum torque for 4 minutes  $\pm$ 30 seconds at 2000 rpm.

(iii) Operate the engine at a torque equivalent to  $55 \pm 5$  percent of the most recent determination of maximum torque for 35 minutes  $\pm$ 1 minute at 2000 rpm.

(iv) Operate the engine at idle (minimum speed).

(v) Open the throttle fully.

(vi) While maintaining wide-open throttle and full-load, maintain minimum engine speed for at least 15 seconds. Record the average torque during the last 5 seconds.

(vii) In no greater than  $100 \pm 20$  rpm increments, determine the maximum torque curve from minimum speed to maximum speed. Hold each test point for 15 seconds, and record the average torque over the last 5 seconds.

(viii) *Alternate mapping technique.* In place of paragraphs (d)(2) (vi) and (vii) of this section, a continual sweep of rpm is allowed. While operating at wide-open throttle, the engine speed is increased at an average rate of 8 rpm/sec ( $\pm 1$  rpm/sec) from minimum speed to maximum speed. Speed and torque points shall be recorded at a sample rate of at least one point per second.

(ix) Recalculate the maximum speed per paragraph (c)(1) (i) or (ii) of this section using the measured rated speed derived from the new maximum torque curve. If the new maximum speed lies outside the range of speeds encompassed by the actual map, then the map shall be considered void, and another map will need to be run using the newly derived measured rated speed in all calculations.

(x) For warm engines, the entire warm-up procedure specified in paragraphs (d)(2) (i) through (iii) of this section need not be repeated. It is sufficient for an engine already at normal operating temperatures to be operated at the conditions specified in paragraph (d)(2)(iii) of this section until oil and water temperatures are stabilized, after which the procedures of paragraph (d)(2) (iv) through (vii) of this section may be performed. The oil and water temperatures are defined as stabilized if they are maintained within 2 percent of point for 2 minutes.

(3) *Diesel engines.* (i) If the engine is cold, start and operate at free idle for 2 to 3 minutes.

(ii) Operate the engine at approximately 50 percent power at the peak torque speed for 5 to 7 minutes.

(iii) Operate the engine at rated speed and wide-open throttle for 25 to 30 minutes.

(iv) *Option.* The engine may be pre-conditioned by operating at rated speed and maximum horsepower until the oil and water temperatures are stabilized. The temperatures are defined as stabilized if they are maintained within 2 percent of point for 2 minutes. This optional procedure may be substituted for paragraph (d)(3)(iii) of this section.

(v) Unload the engine and operate at the curb idle speed.

(vi) Operate the engine at wide open throttle and minimum engine speed. Increase the engine speed at an average rate of 8 rpm/sec ( $\pm 1$  rpm/sec) from minimum to maximum speed. Engine speed and torque points shall be recorded at a sample rate of at least one point per second.

(vii) Recalculate the maximum speed per paragraph (c)(2) (i) or (ii) of this section using the measured rated speed derived from the new maximum torque curve. If the new maximum speed lies outside the range of speeds encompassed by the actual map, then the map shall be considered void. The entire mapping procedure shall be repeated, using the newly derived measured rated speed in all calculations.

(viii) For warm engines, the entire warm-up procedure specified in paragraphs (d)(3) (i) through (iv) of this section need not be repeated. It is sufficient for an engine already at normal operating temperatures to be operated per the requirements of paragraph (d)(3)(iv) of this section, after which the procedures of paragraph (d)(3) (v) through (vi) of this section may be performed.

(e) Mapping curve generation.

(1) *Otto-cycle engines.* (i) Fit all data points recorded under paragraphs (d)(2) (vi) and (vii) of this section (100 rpm increments) with a cubic spline, Akima, or other technique approved in advance by the Administrator. The resultant curve shall be accurate to within  $\pm 1.0$  ft-lbs of all recorded engine torques.

(ii) All points generated under the continuous rpm sweep by paragraphs (d)(2) (vi) and (viii) of this section shall be connected by linear interpolation between points.

(iii) For governed engines, all points above the maximum speed (see paragraph (c)(1)(ii) of this section) shall be assigned maximum torque values of zero for purposes of cycle generation.

(iv) For all engines, all speed points below the minimum speed shall be assigned a maximum torque value equal to that observed at minimum speed for purposes of cycle generation.

(v) The torque curve resulting from paragraphs (e)(1) (i) through (iv) of this section is the mapping curve and will be used to convert the normalized torque values in the engine cycle (see paragraph (f)(1) of appendix I to this part) to actual torque values for the test cycle.

(2) *Diesel engines.* (i) Connect all data points recorded under paragraph (d)(3)(vi) of this section using linear interpolation between points.

(ii) For governed engines, all points above the maximum speed (see paragraph (c)(2)(ii) of this section) shall be assigned maximum torque values of zero for purposes of cycle generation.

(iii) For all engines, all speed points below the minimum speed shall be assigned a maximum torque value equal to that observed at the minimum speed for purposes of cycle generation.

(iv) The torque curve resulting from paragraphs (e)(2) (i) through (iii) of this section is the mapping curve and will be used to convert the normalized torque values in the engine cycle (see paragraph (f)(2) of appendix I to this part) into actual torque values for the test cycle.

(f) *Alternate mapping.* If a manufacturer believes that the above mapping techniques are unsafe or unrepresentative for any given engine or engine family, alternate mapping techniques may be used. These alternate techniques must satisfy the intent of the specified mapping procedures to determine the maximum available torque at all engine speeds achieved during the test cycles. Deviations from the mapping techniques specified in this section for reasons of safety or representativeness shall be reported per § 86.1344(e)(6), along with the justification for their use. In no case, however, shall descending continual sweeps of rpm be used for governed or turbocharged engines.

(g) *Replicate Tests.* An engine need not be mapped before each and every cold cycle test. An engine shall be remapped prior to a cold cycle test if:

(1) An unreasonable amount of time has transpired since the last map, as determined by engineering judgment, or

(2) The barometric pressure prior to the start of the cold cycle test has changed more than 1 in hg. from the average barometric pressure observed during the map, or

(3) Physical changes or recalibrations have been made to the engine which may potentially affect engine performance.

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